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This article was written by KTA's Tom Neal & Doug Reardon. Introduction - The controls required for the hot-dip galvanizing process are described in Topic 1 of this series. In addition to monitoring the galvanizing process, the thickness or weight of the galvanizing must be determined to verify that it complies with the requirements of project specifications, which typically reference ASTM ...

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o Inspection and Acceptance Tooling o Appropriate training of all personnel Ensure process controls are in place to maintain compliance to PO process change control requirements . Equipment List measurement equipment/methodology for each characteristic & ensure all equipment is calibrated.

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In some cases (for example, pocket locks and standing seams), the metal in the duct counts in the joint qualification. A minimum gage of duct that is heavier than the duct gage shown in Tables 1-3 through 1-9 may be indicated by the joint specifications in Tables 1-12 and 1-13.

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